

Garant

"5 in 1" drilling and turning tool 2.25×D, right-hand, Ø DC: 15 mm



Order data

Order number	268467 15
GTIN	4045197470157
Item class	21X

Description

Version:

With internal cooling.

Plain shank **with collar**.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.27 mm

Overhang L_A : 43 mm

Shank length L_S : 50 mm

Reach L_1 : 33.75 mm

Shank Ø D_S : 20 mm

Ø d_2 : 25 mm

Technical description

Nominal Ø D	15 mm
Shank Ø D_S	20 mm
Indexable insert No. 268472 – 268496	WCHX 0703..
Bore Ø tolerance D	0/+0.27 mm

Pack of insert screws	269028 33
Shank length L _s	50 mm
Reach L ₁	33.75 mm
Ø d ₂	25 mm
Overhang L _A	43 mm
Application type	right-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws Type 33	269028 33
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws 10 pieces Drive TX8/2	269480 TX8/2