

Garant

"5 in 1" drilling and turning tool 2.25×D, right-hand, Ø DC: 20 mm



Order data

Order number	268467 20
GTIN	4045197470171
Item class	21X

Description

Version:

With internal cooling.

Plain shank **with collar**.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.33 mm

Overhang L_A : 56 mm

Shank length L_S : 56 mm

Reach L_1 : 45 mm

Shank Ø D_S : 25 mm

Ø d_2 : 32 mm

Technical description

Indexable insert No. 268472 – 268496	WCHX 10T3..
Pack of insert screws	269028 35
Bore Ø tolerance D	0/+0.33 mm
Nominal Ø D	20 mm

Shank $\varnothing D_s$	25 mm
Shank length L_s	56 mm
Reach L_1	45 mm
$\varnothing d_2$	32 mm
Overhang L_A	56 mm
Application type	right-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 35	269028 35
Set of insert screws 10 pieces Drive TX20	269480 TX20
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX20	674248 TX20