

Garant

"5 in 1" drilling and turning tool 2.25×D, right-hand, Ø DC: 26 mm



Order data

Order number	268467 26
GTIN	4045197470188
Item class	21X

Description

Version:

With internal cooling.

Plain shank **with collar**.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.33 mm

Overhang L_A : 73 mm

Shank length L_S : 60 mm

Reach L_1 : 58.5 mm

Shank Ø D_S : 32 mm

Ø d_2 : 40 mm

Technical description

Nominal Ø D	26 mm
Indexable insert No. 268472 – 268496	WCHX 1305..
Shank Ø D_S	32 mm
Bore Ø tolerance D	0/+0.33 mm

Pack of insert screws	269028 36
Shank length L_s	60 mm
Reach L_1	58.5 mm
$\varnothing d_2$	40 mm
Overhang L_A	73 mm
Application type	right-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces Drive TX25	269480 TX25
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX25	674248 TX25
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Set of insert screws Type 36	269028 36