

## Garant

"5 in 1" drilling and turning tool 2.25×D, right-hand, Ø DC: 8 mm



### Order data

Order number	268467 8
GTIN	4045197470126
Item class	21X

### Description

#### Version:

With internal cooling.

Plain shank **with collar**.

#### Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

#### Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.22 mm

Overhang  $L_A$ : 22.5 mm

Shank length  $L_S$ : 38 mm

Reach  $L_1$ : 18 mm

Shank Ø  $D_S$ : 10 mm

Ø  $d_2$ : 12 mm

### Technical description

Indexable insert No. 268472 – 268496	WCHX 0401..
Pack of insert screws	269028 30
Bore Ø tolerance D	0/+0.22 mm
Nominal Ø D	8 mm

Shank $\varnothing D_s$	10 mm
Shank length $L_s$	38 mm
Reach $L_1$	18 mm
$\varnothing d_2$	12 mm
Overhang $L_A$	22.5 mm
Application type	right-hand
Through-coolant	yes
Type of product	Boring bar

## Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX6	674248 TX6
Set of insert screws 10 pieces Drive TX6	269480 TX6
Set of insert screws Type 30	269028 30
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659906 200