

## Garant

"5 in 1" drilling and turning tool 2.25×D, left-hand, Ø DC: 10 mm



### Order data

Order number	268468 10
GTIN	4045197470218
Item class	21X

### Description

#### Version:

With internal cooling.

Plain shank **with collar**.

#### Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

#### Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.22 mm

Overhang  $L_A$ : 28 mm

Shank length  $L_S$ : 42 mm

Reach  $L_1$ : 22.5 mm

Shank Ø  $D_S$ : 12 mm

Ø  $d_2$ : 16 mm

### Technical description

Shank Ø $D_S$	12 mm
Pack of insert screws	269028 31
Indexable insert No. 268472 – 268496	WCHX 05T1..
Bore Ø tolerance D	0/+0.22 mm

Nominal $\varnothing$ D	10 mm
Shank length $L_s$	42 mm
Reach $L_1$	22.5 mm
$\varnothing$ $d_2$	16 mm
Overhang $L_A$	28 mm
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

## Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 31	269028 31
Set of insert screws 10 pieces Drive TX8	269480 TX8