

Garant

"5 in 1" drilling and turning tool 2.25×D, left-hand, Ø DC: 11 mm



Order data

Order number	268468 11
GTIN	4045197470225
Item class	21X

Description

Version:

With internal cooling.

Plain shank **with collar**.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.27 mm

Overhang L_A : 32 mm

Shank length L_S : 45 mm

Reach L_1 : 24.75 mm

Shank Ø D_S : 16 mm

Ø d_2 : 20 mm

Technical description

Bore Ø tolerance D	0/+0.27 mm
Pack of insert screws	269028 32
Nominal Ø D	11 mm
Indexable insert No. 268472 – 268496	WCHX 0602..

Shank $\varnothing D_s$	16 mm
Shank length L_s	45 mm
Reach L_1	24.75 mm
$\varnothing d_2$	20 mm
Overhang L_A	32 mm
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 32	269028 32
Set of insert screws 10 pieces Drive TX8/1	269480 TX8/1