

Garant

"5 in 1" drilling and turning tool 2.25×D, left-hand, Ø DC: 15 mm



Order data

Order number	268468 15
GTIN	4045197470232
Item class	21X

Description

Version:

With internal cooling.

Plain shank **with collar**.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.27 mm

Overhang L_A : 43 mm

Shank length L_S : 50 mm

Reach L_1 : 33.75 mm

Shank Ø D_S : 20 mm

Ø d_2 : 25 mm

Technical description

Nominal Ø D	15 mm
Bore Ø tolerance D	0/+0.27 mm
Pack of insert screws	269028 33
Indexable insert No. 268472 – 268496	WCHX 0703..

Shank $\varnothing D_s$	20 mm
Shank length L_s	50 mm
Reach L_1	33.75 mm
$\varnothing d_2$	25 mm
Overhang L_A	43 mm
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX8	674248 TX8
Set of insert screws 10 pieces Drive TX8/2	269480 TX8/2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 33	269028 33