

## Garant

"5 in 1" drilling and turning tool 2.25×D, left-hand, Ø DC: 20 mm



### Order data

Order number	268468 20
GTIN	4045197470256
Item class	21X

### Description

#### Version:

With internal cooling.

Plain shank **with collar**.

#### Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

#### Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.33 mm

Overhang  $L_A$ : 56 mm

Shank length  $L_S$ : 56 mm

Reach  $L_1$ : 45 mm

Shank Ø  $D_S$ : 25 mm

Ø  $d_2$ : 32 mm

### Technical description

Shank Ø $D_S$	25 mm
Indexable insert No. 268472 – 268496	WCHX 10T3..
Bore Ø tolerance D	0/+0.33 mm
Nominal Ø D	20 mm

Pack of insert screws	269028 35
Shank length $L_s$	56 mm
Reach $L_1$	45 mm
$\varnothing d_2$	32 mm
Overhang $L_A$	56 mm
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

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## Accessories

Set of insert screws Type 35	269028 35
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX20	674248 TX20
Set of insert screws 10 pieces Drive TX20	269480 TX20