

Garant

"5 in 1" drilling and turning tool 2.25×D, left-hand, Ø DC: 26 mm



Order data

Order number	268468 26
GTIN	4045197470263
Item class	21X

Description

Version:

With internal cooling.

Plain shank **with collar**.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.33 mm

Overhang L_A : 73 mm

Shank length L_S : 60 mm

Reach L_1 : 58.5 mm

Shank Ø D_S : 32 mm

Ø d_2 : 40 mm

Technical description

Shank Ø D_S	32 mm
Nominal Ø D	26 mm
Indexable insert No. 268472 – 268496	WCHX 1305..
Bore Ø tolerance D	0/+0.33 mm

Pack of insert screws	269028 36
Shank length L _s	60 mm
Reach L ₁	58.5 mm
Ø d ₂	40 mm
Overhang L _A	73 mm
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX25	674248 TX25
Set of insert screws Type 36	269028 36
Set of insert screws 10 pieces Drive TX25	269480 TX25
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600