

Garant

"5 in 1" drilling and turning tool 2.25×D, left-hand, Ø DC: 8 mm



Order data

Order number	268468 8
GTIN	4045197470201
Item class	21X

Description

Version:

With internal cooling.

Plain shank **with collar**.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Use the drilling and turning tool **in long chipping structural steels and long chipping stainless steels only up to 1.5×D.**

Through-coolant: yes

Bore Ø tolerance D: 0/+0.22 mm

Overhang L_A : 22.5 mm

Shank length L_S : 38 mm

Reach L_1 : 18 mm

Shank Ø D_S : 10 mm

Ø d_2 : 12 mm

Technical description

Shank Ø D_S	10 mm
Nominal Ø D	8 mm
Indexable insert No. 268472 – 268496	WCHX 0401..
Pack of insert screws	269028 30

Bore \varnothing tolerance D	0/+0.22 mm
Shank length L_s	38 mm
Reach L_1	18 mm
$\varnothing d_2$	12 mm
Overhang L_A	22.5 mm
Application type	left-hand
Through-coolant	yes
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX6	674248 TX6
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659906 200
Set of insert screws 10 pieces Drive TX6	269480 TX6
Set of insert screws Type 30	269028 30