

**Garant**
**WCHX 070304, Type: SM**


## Order data

Order number	268484 SM
GTIN	4045197470669
Item class	21K

## Description

### Suitable for :

Boring tool No. 268463 – 268468, size 15.

suitable for tool dia.  $D_c$ : 15 mm

Grade: HB7120

Cutting speed  $v_c$  main application: 110 - 220 m/min

Cutting speed  $v_c$  secondary application: 110 - 140 m/min

## Technical description

Secondary application	M
Cutting speed $v_c$ secondary application	110 - 140 m/min
Main application	P
Corner radius	0.2 mm
Cutting speed $v_c$ main application	110 - 220 m/min
Type	SM
Grade	HB7120
Tool material	Carbide

ISO code indexable insert	TOHX 06T102 R
Number of changes/inserts	3
suitable for tool dia. $D_c$	15 mm
Type of product	Indexable insert for turning