

Garant
WCHX 070308, Type: ALU


Order data

Order number	268486 ALU
GTIN	4045197470706
Item class	21K

Description

Suitable for :

Boring tool No. 268463 – 268468, size 15.

suitable for tool dia. D_c : 15 mm

Grade: HU70AL

Cutting speed v_c main application: 300 - 600 m/min

Cutting speed v_c secondary application: 180 m/min

Technical description

Corner radius	0.2 mm
Secondary application	K
Type	ALU
Main application	N
Cutting speed v_c secondary application	180 m/min
Cutting speed v_c main application	300 - 600 m/min
Grade	HU70AL
Tool material	Carbide

ISO code indexable insert	TOHX 090202 R
Number of changes/inserts	3
suitable for tool dia. D_c	15 mm
Type of product	Indexable insert for turning