

**Garant**
**WCHX 090304, Type: ALU**


## Order data

Order number	268488 ALU
GTIN	4045197470768
Item class	21K

## Description

### Suitable for :

Boring tool No. 268463 – 268468; size 18.  
suitable for tool dia.  $D_c$ : 18 mm

Grade: HU70AL

Cutting speed  $v_c$  main application: 300 - 600 m/min

Cutting speed  $v_c$  secondary application: 180 m/min

## Technical description

Main application	N
Secondary application	K
Corner radius	0.5 mm
Cutting speed $v_c$ secondary application	180 m/min
Cutting speed $v_c$ main application	300 - 600 m/min
Type	ALU
Grade	HU70AL
Tool material	Carbide

ISO code indexable insert	TOHX 140305 R
Number of changes/inserts	3
suitable for tool dia. $D_c$	18 mm
Type of product	Indexable insert for turning