

Garant
Boring bar HSS, right-hand, Overhang / insert size: 45/S4 mm

Order data

Order number	268702 45/S4
GTIN	4045197591906
Item class	21V

Description

Boring bar HSS 45/S4 mm Shank $\varnothing D_s$: 4 mm
 ISO code toolholder: AH04X SCLDR/LS4
 Setting angle κ : 97 degrees
 suitable indexable insert: CDCT S4010.
 Minimum pre-drill $\varnothing D_{\min}$: 4.57 mm
 Centre offset L_3 : 2.5 mm

Technical description

Insert size	4 mm
Pack of insert screws	269028 10
Centre offset L_3	2.5 mm
ISO code toolholder	AH04X SCLDR/LS4
suitable indexable insert	CDCT S4010.
Minimum pre-drill $\varnothing D_{\min}$	4.57 mm
Overall length L	65 mm
Clamping height L_2	3.58 mm
Setting angle κ	97 degrees
Shank $\varnothing D_s$	4 mm
Application type	right-hand
Boring depth up to	5xD
Tool material	HSS

Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659906 200
Set of insert screws Type 10	269028 10
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX6	674248 TX6
Set of insert screws 10 pieces	269416