



Boring bar HSS, right-hand, Overhang / insert size: 66/S4 mm



Order data

Order number	268702 66/S4
GTIN	4045197591937
Item class	21V

Description

Boring bar HSS 66/S4 mm ISO code toolholder: AH08H SCLDR/LS4

Cutting point / joint: 8 mm

Setting angle κ : 95 degrees

suitable indexable insert: CDCT S4010.

Minimum pre-drill $\varnothing D_{\min}$: 9.05 mm

Centre offset recessed holder: 4.5 mm

Technical description

Cutting point / joint	8 mm
ISO code toolholder	AH08H SCLDR/LS4
Overall length of the recessed holder	100 mm
Overhang L_1	66 mm
Insert size	S4 mm
Minimum pre-drill $\varnothing D_{\min}$	9.05 mm
Pack of insert screws	269028 10
suitable indexable insert	CDCT S4010.
Centre offset recessed holder	4.5 mm
Clamping height H	7.49 mm
Setting angle κ	95 degrees
Insert assignment	neutral
Application type	right-hand

Boring depth up to	5×D
Tool material	HSS
Standard	DIN 8024
Through-coolant	yes
Shank type	Boring bar
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces	269416
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cN·m	659906 200
Torx® bit, shank E 6.3 Torx® profile TX6	674248 TX6
Set of insert screws Type 10	269028 10