

Garant
Boring bar HSS, left-hand, Overhang / insert size: 50/S4 mm

Order data

Order number	268706 50/S4
GTIN	4045197591968
Item class	21V

Description

Boring bar HSS 50/S4 mm Shank $\varnothing D_s$: 6 mm
 ISO code toolholder: AH06X SCLDR/LS4
 Setting angle κ : 95 degrees
 suitable indexable insert: CDCT S4010.
 Minimum pre-drill $\varnothing D_{\min}$: 6.92 mm
 Centre offset L_3 : 3.5 mm

Technical description

ISO code toolholder	AH06X SCLDR/LS4
Insert size	4 mm
Centre offset L_3	3.5 mm
Minimum pre-drill $\varnothing D_{\min}$	6.92 mm
Pack of insert screws	269028 10
suitable indexable insert	CDCT S4010.
Overall length L	75 mm
Clamping height L_2	5.54 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	6 mm
Application type	left-hand
Boring depth up to	5xD
Tool material	HSS

Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces	269416
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659906 200
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX6	674248 TX6
Set of insert screws Type 10	269028 10