

Garant
Boring bar carbide, right-hand, Overhang / insert size: 85/S4 mm

Order data

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| Order number | 268712 85/S4 |
| GTIN | 4045197545749 |
| Item class | 21V |

Description

Boring bar carbide 85/S4 mm Shank $\varnothing D_s$: 8 mm
 ISO code toolholder: E08K SCLDR/LS4
 Setting angle κ : 95 degrees
 suitable indexable insert: CDCT S4010.
 Minimum pre-drill $\varnothing D_{min}$: 9.05 mm
 Centre offset L_3 : 4.5 mm

Technical description

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|---|----------------|
| Minimum pre-drill $\varnothing D_{min}$ | 9.05 mm |
| Insert size | 4 mm |
| ISO code toolholder | E08K SCLDR/LS4 |
| Centre offset L_3 | 4.5 mm |
| Pack of insert screws | 269028 10 |
| suitable indexable insert | CDCT S4010. |
| Overall length L | 125 mm |
| Clamping height L_2 | 7.49 mm |
| Setting angle κ | 95 degrees |
| Shank $\varnothing D_s$ | 8 mm |
| Application type | right-hand |
| Boring depth up to | 8xD |
| Tool material | Carbide |

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|-----------------|------------|
| Standard | DIN 8024 |
| Through-coolant | yes |
| Type of product | Boring bar |

Accessories

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|--|------------|
| Set of insert screws Type 10 | 269028 10 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm | 659906 200 |
| PrecisionBit for Torx®, shank E 6.3 Torx® profile TX6 | 674248 TX6 |
| Set of insert screws 10 pieces | 269416 |