

Garant
Boring bar carbide, left-hand, Overhang / insert size: 85/S4 mm

Order data

Order number	268716 85/S4
GTIN	4045197545787
Item class	21V

Description

Boring bar carbide 85/S4 mm Shank $\varnothing D_s$: 8 mm
 ISO code toolholder: E08K SCLDR/LS4
 Setting angle κ : 95 degrees
 suitable indexable insert: CDCT S4010.
 Minimum pre-drill $\varnothing D_{min}$: 9.05 mm
 Centre offset L_3 : 4.5 mm

Technical description

Insert size	4 mm
Centre offset L_3	4.5 mm
ISO code toolholder	E08K SCLDR/LS4
Pack of insert screws	269028 10
Minimum pre-drill $\varnothing D_{min}$	9.05 mm
suitable indexable insert	CDCT S4010.
Overall length L	125 mm
Clamping height L_2	7.49 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	8 mm
Application type	left-hand
Boring depth up to	8xD
Tool material	Carbide

Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces	269416
Set of insert screws Type 10	269028 10
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659906 200
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX6	674248 TX6