

Garant

Boring bar, steel, right-hand, Shank \varnothing / insert size: 4/S4 mm



Order data

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|--------------|---------------|
| Order number | 268717 4/S4 |
| GTIN | 4045197923714 |
| Item class | 21V |

Description

Boring bar, steel 4/S4 mm Shank \varnothing D_s : 4 mm
 ISO code toolholder: A04X SCLDR/LS4
 Setting angle κ : 97 degrees
 suitable indexable insert: CDCT S4010.
 Minimum pre-drill \varnothing D_{min} : 4.57 mm
 Centre offset L_3 : 2.41 mm

Technical description

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|---|----------------|
| Pack of insert screws | 269028 10 |
| Clamping height L_2 | 3.58 mm |
| suitable indexable insert | CDCT S4010. |
| Insert size | S4 mm |
| Minimum pre-drill \varnothing D_{min} | 4.57 mm |
| Centre offset L_3 | 2.41 mm |
| Overall length L | 65 mm |
| ISO code toolholder | A04X SCLDR/LS4 |
| Setting angle κ | 97 degrees |
| Shank \varnothing D_s | 4 mm |
| Application type | right-hand |
| Boring depth up to | 3xD |
| Standard | DIN 8024 |

| | |
|-----------------|------------|
| Through-coolant | yes |
| Type of product | Boring bar |

Accessories

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|--|------------|
| Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm | 659906 200 |
| PrecisionBit for Torx®, shank E 6.3 Torx® profile TX6 | 674248 TX6 |