

Garant
Boring bar HSS, right-hand, Overhang / insert size: 66/S5 mm

Order data

Order number	268722 66/S5
GTIN	4045197545800
Item class	21V

Description

Boring bar HSS 66/S5 mm ISO code toolholder: AH0812H SGLPR/LS5

Cutting point / joint: 12 mm

Setting angle κ : 95 degrees

suitable indexable insert: GPCT S5010.

Minimum pre-drill $\varnothing D_{\min}$: 10.72 mm

Centre offset L_3 recessed holders: 6.40 mm

Technical description

Overhang L_1 recessed holders	32 mm
Minimum pre-drill $\varnothing D_{\min}$	10.72 mm
Pack of insert screws	269028 6
Neck width	8 mm
Centre offset L_3 recessed holders	6.40 mm
Insert size	S5 mm
Cutting point / joint	12 mm
suitable indexable insert	GPCT S5010.
ISO code toolholder	AH0812H SGLPR/LS5
Overall length L recessed holders	100 mm
Clamping height L_2	11.15 mm
Setting angle κ	95 degrees

Application type	right-hand
Boring depth up to	5×D
Tool material	HSS
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces	269412
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX6	674248 TX6
Set of insert screws Type 6	269028 6