

**Garant**
**Boring bar HSS, left-hand, Overhang / insert size: 66/S5 mm**

**Order data**

Order number	268726 66/S5
GTIN	4045197545824
Item class	21V

**Description**

Boring bar HSS 66/S5 mm ISO code toolholder: AH0812H SGLPR/LS5

Cutting point / joint: 12 mm

Setting angle  $\kappa$ : 95 degrees

suitable indexable insert: GPCT S5010.

Minimum pre-drill  $\varnothing D_{\min}$ : 10.72 mm

Centre offset  $L_3$  recessed holders: 6.40 mm

**Technical description**

Overhang $L_1$ recessed holders	32 mm
Pack of insert screws	269028 6
Neck width	8 mm
suitable indexable insert	GPCT S5010.
Minimum pre-drill $\varnothing D_{\min}$	10.72 mm
Insert size	S5 mm
Cutting point / joint	12 mm
Overall length $L$ recessed holders	100 mm
ISO code toolholder	AH0812H SGLPR/LS5
Centre offset $L_3$ recessed holders	6.40 mm
Clamping height $L_2$	11.15 mm
Setting angle $\kappa$	95 degrees

Application type	left-hand
Boring depth up to	5×D
Tool material	HSS
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

## Accessories

Set of insert screws 10 pieces	269412
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX6	674248 TX6
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 6	269028 6