

**Garant**
**Boring bar carbide, right-hand, Overhang / insert size: 100/06 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 268732 100/06 |
| GTIN         | 4045197545862 |
| Item class   | 21V           |

**Description**

Boring bar carbide 100/06 mm Shank  $\varnothing D_s$ : 12 mm  
 ISO code toolholder: E12M SGLCR/L06  
 Setting angle  $\kappa$ : 95 degrees  
 suitable indexable insert: GCCT 06020.  
 Minimum pre-drill  $\varnothing D_{min}$ : 15.52 mm  
 Centre offset  $L_3$ : 9.15 mm

**Technical description**

|   |                |
|---|----------------|
| suitable indexable insert               | GCCT 06020.    |
| Centre offset $L_3$                     | 9.15 mm        |
| Pack of insert screws                   | 269028 11      |
| Minimum pre-drill $\varnothing D_{min}$ | 15.52 mm       |
| ISO code toolholder                     | E12M SGLCR/L06 |
| Insert size                             | 6 mm           |
| Overall length L                        | 150 mm         |
| Clamping height $L_2$                   | 11.33 mm       |
| Setting angle $\kappa$                  | 95 degrees     |
| Shank $\varnothing D_s$                 | 12 mm          |
| Application type                        | right-hand     |
| Boring depth up to                      | 8xD            |
| Tool material                           | Carbide        |

|                 |            |
|-----------------|------------|
| Standard        | DIN 8024   |
| Through-coolant | yes        |
| Type of product | Boring bar |

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## Accessories

|  |            |
|--|------------|
| PrecisionBit for Torx®, shank E 6.3 Torx® profile TX7                                | 674248 TX7 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm | 659906 200 |
| Set of insert screws 10 pieces   | 269417     |
| Set of insert screws Type 11   | 269028 11  |