

Garant

Boring bar carbide, right-hand, Overhang / insert size: 85/S5 mm



Order data

Order number	268732 85/S5
GTIN	4045197562623
Item class	21V

Description

Boring bar carbide 85/S5 mm Shank $\varnothing D_s$: 8 mm

ISO code toolholder: E08K SGLPR/LS5

Setting angle κ : 95 degrees

suitable indexable insert: GPCT S5010.

Minimum pre-drill $\varnothing D_{min}$: 10.72 mm

Centre offset L_3 : 6.4 mm

Technical description

ISO code toolholder	E08K SGLPR/LS5
Minimum pre-drill $\varnothing D_{min}$	10.72 mm
suitable indexable insert	GPCT S5010.
Centre offset L_3	6.4 mm
Insert size	5 mm
Pack of insert screws	269028 6
Overall length L	125 mm
Clamping height L_2	7.49 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	8 mm
Application type	right-hand
Boring depth up to	8×D
Tool material	Carbide

Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces	269412
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX6	674248 TX6
Set of insert screws Type 6	269028 6