

Garant

Boring bar carbide, left-hand, Overhang / insert size: 100/06 mm



Order data

Order number	268736 100/06
GTIN	4045197545909
Item class	21V

Description

Boring bar carbide 100/06 mm Shank $\varnothing D_s$: 12 mm

ISO code toolholder: E12M SGLCR/L06

Setting angle κ : 95 degrees

suitable indexable insert: GCCT 06020.

Minimum pre-drill $\varnothing D_{min}$: 15.52 mm

Centre offset L_3 : 9.15 mm

Technical description

ISO code toolholder	E12M SGLCR/L06
Insert size	6 mm
Pack of insert screws	269028 11
Centre offset L_3	9.15 mm
Minimum pre-drill $\varnothing D_{min}$	15.52 mm
suitable indexable insert	GCCT 06020.
Overall length L	150 mm
Clamping height L_2	11.33 mm
Setting angle κ	95 degrees
Shank $\varnothing D_s$	12 mm
Application type	left-hand
Boring depth up to	8xD
Tool material	Carbide

Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX7	674248 TX7
Set of insert screws Type 11	269028 11
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659906 200
Set of insert screws 10 pieces	269417