

Garant
Boring bar carbide, left-hand, Overhang / insert size: 85/06 mm

Order data

Order number	268736 85/06
GTIN	4045197545893
Item class	21V

Description

Boring bar carbide 85/06 mm ISO code toolholder: E10K SGLCR/L06

Setting angle κ : 95 degrees

suitable indexable insert: GCCT 06020.

Minimum pre-drill $\varnothing D_{\min}$: 13.54 mm

Centre offset L_3 : 8.15 mm

Clamping height L_2 : 9.5 mm

Technical description

Centre offset L_3	8.15 mm
ISO code toolholder	E10K SGLCR/L06
Minimum pre-drill $\varnothing D_{\min}$	13.54 mm
Insert size	6 mm
Pack of insert screws	269028 11
suitable indexable insert	GCCT 06020.
Overall length L	125 mm
Clamping height L_2	9.5 mm
Setting angle κ	95 degrees
Application type	left-hand
Boring depth up to	8xD
Tool material	Carbide
Standard	DIN 8024

Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces	269417
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659906 200
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX7	674248 TX7
Set of insert screws Type 11	269028 11