

## Garant

### Boring bar carbide, left-hand, Overhang / insert size: 85/S5 mm



#### Order data

Order number	268736 85/S5
GTIN	4045197562630
Item class	21V

#### Description

Boring bar carbide 85/S5 mm  
 Shank  $\varnothing D_s$ : 8 mm  
 ISO code toolholder: E08K SGLPR/LS5  
 Setting angle  $\kappa$ : 95 degrees  
 suitable indexable insert: GPCT S5010.  
 Minimum pre-drill  $\varnothing D_{min}$ : 10.72 mm  
 Centre offset  $L_3$ : 6.4 mm

#### Technical description

suitable indexable insert	GPCT S5010.
Insert size	5 mm
Centre offset $L_3$	6.4 mm
ISO code toolholder	E08K SGLPR/LS5
Minimum pre-drill $\varnothing D_{min}$	10.72 mm
Pack of insert screws	269028 6
Overall length L	125 mm
Clamping height $L_2$	7.49 mm
Setting angle $\kappa$	95 degrees
Shank $\varnothing D_s$	8 mm
Application type	left-hand
Boring depth up to	8xD
Tool material	Carbide

Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

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## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws 10 pieces	269412
Set of insert screws Type 6	269028 6
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX6	674248 TX6