



## Boring bar HSS, left-hand, Overhang / insert size: 65/S5 mm



### Order data

Order number	268806 65/S5
GTIN	4045197545923
Item class	21V

### Description

Boring bar HSS 65/S5 mm ISO code toolholder: AH0812H SGSPR/LS5

Cutting point / joint: 12 mm

Setting angle  $\kappa$ : 45 degrees

suitable indexable insert: GPCT S5010.

Minimum pre-drill  $\varnothing D_{\min}$ : 10.72 mm

Centre offset recessed holder: 6.40 mm

### Technical description

Overhang $L_1$	65 mm
Overhang from the recessed holder	32 mm
Overall length of the recessed holder	100 mm
suitable indexable insert	GPCT S5010.
ISO code toolholder	AH0812H SGSPR/LS5
Cutting point / joint	12 mm
Minimum pre-drill $\varnothing D_{\min}$	10.72 mm
Neck width	8 mm
Free length	19 mm
Centre offset recessed holder	6.40 mm
Pack of insert screws	269028 6
Insert size	S5 mm
Clamping height H	11.15 mm

Setting angle $\kappa$	45 degrees
Insert assignment	neutral
Application type	left-hand
Boring depth up to	5×D
Tool material	HSS
Standard	DIN 8024
Through-coolant	yes
Shank type	Boring bar
Application	Internal longitudinal turning
Type of product	Boring bar

## Accessories

Set of insert screws 10 pieces	269412
Torx® bit, shank E 6.3 Torx® profile TX6	674248 TX6
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cN·m	659906 500
Set of insert screws Type 6	269028 6