



## DOHT 070202 neutral, W79, Type: P25M



### Order data

Order number	268859 P25M
GTIN	4047109073579
Item class	24T

### Description

DOHT 070202 neutral P25M Grade: P25M

Feed f: 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 120 - 300 m/min

Cutting speed  $v_c$  secondary application: 100 - 180 m/min

### Technical description

Main application	P
Secondary application	M
Cutting speed $v_c$ main application	120 - 300 m/min
Cutting conditions	slightly interrupted
Corner radius	0.2 mm
Feed f	0.05 - 0.25 mm/rev.
Grade	P25M
Cutting speed $v_c$ secondary application	100 - 180 m/min

ISO code indexable insert	DOHT 070202
Number of changes/inserts	2
Product name attribute	W79
Rake	12 degrees
Type of product	Indexable insert for turning