


TOGX 090202 neutral, W57, Type: BK8430

Order data

Order number	268866 BK8430
GTIN	4047109201514
Item class	24T

Description

TOGX 090202 neutral BK8430 Grade: BK8430

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 120 - 300 m/min

Cutting speed v_c secondary application: 120 - 180 m/min

Technical description

Grade	BK8430
Cutting speed v_c main application	120 - 300 m/min
Cutting speed v_c secondary application	120 - 180 m/min
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 1.5 mm
Corner radius	0.2 mm
Main application	P
Secondary application	M
Feed f	0.1 - 0.3 mm/rev.

ISO code indexable insert	TOGX 090202
Number of changes/inserts	3
Product name attribute	W57
Rake	14 degrees
Type of product	Indexable insert for turning