


**TOGX 090204 neutral, W57, Type: BK8430**

**Order data**

Order number	268868 BK8430
GTIN	4047109201507
Item class	24T

**Description**

TOGX 090204 neutral BK8430 Grade: BK8430

Cutting depth  $a_p$ : 0.5 - 1.5 mm

Feed  $f$ : 0.1 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 120 - 300 m/min

Cutting speed  $v_c$  secondary application: 120 - 180 m/min

**Technical description**

Secondary application	M
Grade	BK8430
Feed $f$	0.1 - 0.3 mm/rev.
Corner radius	0.4 mm
Cutting speed $v_c$ main application	120 - 300 m/min
Cutting speed $v_c$ secondary application	120 - 180 m/min
Cutting depth $a_p$	0.5 - 1.5 mm
Main application	P
Cutting conditions	slightly interrupted

ISO code indexable insert	TOGX 090204
Number of changes/inserts	3
Product name attribute	W57
Rake	14 degrees
Type of product	Indexable insert for turning