


**TOHX 06T102 left-hand, W30, Type: BK8425**

**Order data**

Order number	268878 BK8425
GTIN	4047109179653
Item class	24T

**Description**

TOHX 06T102 left-hand BK8425 Grade: BK8425

Cutting depth  $a_p$ : 0.5 - 1.5 mm

Feed  $f$ : 0.1 - 0.2 mm/rev.

Cutting speed  $v_c$  main application: 120 - 260 m/min

Cutting speed  $v_c$  secondary application: 120 - 160 m/min

**Technical description**

Grade	BK8425
Cutting speed $v_c$ secondary application	120 - 160 m/min
Cutting conditions	heavily interrupted
Tool material	Carbide
Secondary application	M
Cutting speed $v_c$ main application	120 - 260 m/min
Feed $f$	0.1 - 0.2 mm/rev.
Cutting depth $a_p$	0.5 - 1.5 mm
Corner radius	0.2 mm

Main application	P
ISO code indexable insert	TOHX 06T102 L
Number of changes/inserts	3
Product name attribute	W30
Rake	12 degrees
Type of product	Indexable insert for turning