


TOHX 090202 left-hand, W30, Type: BK6425

Order data

Order number	268881 BK6425
GTIN	4047109224933
Item class	24T

Description

TOHX 090202 left-hand BK6425 Grade: BK6425

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 120 - 300 m/min

Cutting speed v_c secondary application: 120 - 180 m/min

Technical description

Main application	P
Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 1.5 mm
Cutting speed v_c secondary application	120 - 180 m/min
Secondary application	M
Cutting speed v_c main application	120 - 300 m/min
Tool material	Carbide
Grade	BK6425

Corner radius	0.2 mm
ISO code indexable insert	TOHX 090202 L
Number of changes/inserts	3
Product name attribute	W30
Rake	12 degrees
Type of product	Indexable insert for turning