


**TOHX 090204 neutral, W30, Type: BK8425**

**Order data**

Order number	268887 BK8425
GTIN	4047109180079
Item class	24T

**Description**

TOHX 090204 neutral BK8425 Grade: BK8425

Cutting depth  $a_p$ : 0.5 - 1.5 mm

Feed  $f$ : 0.1 - 0.2 mm/rev.

Cutting speed  $v_c$  main application: 120 - 260 m/min

Cutting speed  $v_c$  secondary application: 120 - 160 m/min

**Technical description**

Grade	BK8425
Feed $f$	0.1 - 0.2 mm/rev.
Cutting depth $a_p$	0.5 - 1.5 mm
Cutting conditions	heavily interrupted
Tool material	Carbide
Cutting speed $v_c$ main application	120 - 260 m/min
Secondary application	M
Main application	P
Cutting speed $v_c$ secondary application	120 - 160 m/min

Corner radius	0.4 mm
ISO code indexable insert	TOHX 090204 N
Number of changes/inserts	3
Product name attribute	W30
Rake	0 degrees
Type of product	Indexable insert for turning