


**TOHX 090204 neutral, W30, Type: K10**

**Order data**

Order number	268887 K10
GTIN	4047109036666
Item class	24T

**Description**

TOHX 090204 neutral K10 Grade: K10  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 200 m/min  
 Cutting speed  $v_c$  secondary application: 300 - 500 m/min

**Technical description**

Feed $f$	0.1 - 0.3 mm/rev.
Tool material	Carbide
Cutting speed $v_c$ secondary application	300 - 500 m/min
Secondary application	N
Corner radius	0.4 mm
Grade	K10
Main application	K
Cutting speed $v_c$ main application	200 m/min
Cutting conditions	continuous

Cutting depth $a_p$	0.5 - 2.5 mm
ISO code indexable insert	TOHX 090204 N
Number of changes/inserts	3
Product name attribute	W30
Rake	0 degrees
Type of product	Indexable insert for turning