


TOHX 090204 neutral, W30, Type: P25M

Order data

Order number	268887 P25M
GTIN	4047109036826
Item class	24T

Description

TOHX 090204 neutral P25M Grade: P25M
 Cutting depth a_p : 0.5 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 120 - 300 m/min
 Cutting speed v_c secondary application: 120 - 180 m/min

Technical description

Cutting depth a_p	0.5 - 1.5 mm
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c secondary application	120 - 180 m/min
Main application	P
Cutting speed v_c main application	120 - 300 m/min
Tool material	Carbide
Grade	P25M

Secondary application	M
ISO code indexable insert	TOHX 090204 N
Number of changes/inserts	3
Product name attribute	W30
Rake	0 degrees
Type of product	Indexable insert for turning