


**TOHX 140305 neutral, W30, Type: P25M**

**Order data**

Order number	268888 P25M
GTIN	4047109036925
Item class	24T

**Description**

TOHX 140305 neutral P25M Grade: P25M

Cutting depth  $a_p$ : 0.5 - 1.5 mm

Feed  $f$ : 0.1 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 120 - 300 m/min

Cutting speed  $v_c$  secondary application: 120 - 180 m/min

**Technical description**

Corner radius	0.5 mm
Grade	P25M
Feed $f$	0.1 - 0.3 mm/rev.
Main application	P
Cutting depth $a_p$	0.5 - 1.5 mm
Tool material	Carbide
Cutting conditions	slightly interrupted
Cutting speed $v_c$ secondary application	120 - 180 m/min
Cutting speed $v_c$ main application	120 - 300 m/min

Secondary application	M
ISO code indexable insert	TOHX 140305 N
Number of changes/inserts	3
Product name attribute	W30
Rake	0 degrees
Type of product	Indexable insert for turning