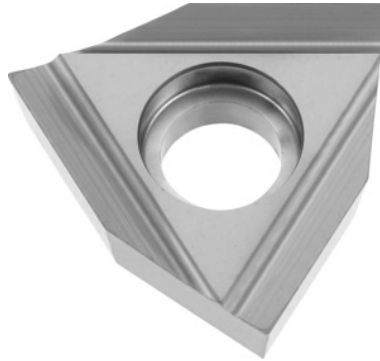



WOHX 06T302 right-hand, W01, Type: P25M

Order data

Order number	268899 P25M
GTIN	4047109057067
Item class	24T

Description

WOHX 06T302 right-hand P25M Grade: P25M

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 120 - 300 m/min

Cutting speed v_c secondary application: 120 - 180 m/min

Technical description

Main application	P
Cutting conditions	slightly interrupted
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	120 - 300 m/min
Corner radius	0.2 mm
Cutting speed v_c secondary application	120 - 180 m/min
Secondary application	M
Cutting depth a_p	0.5 - 1.5 mm

Grade	P25M
ISO code indexable insert	WOHX 06T302 R
Number of changes/inserts	3
Product name attribute	W01
Rake	6 degrees
Type of product	Indexable insert for turning