


**WOHX 02T001 left-hand, W00, Type: BK6440**

**Order data**

Order number	268911 BK6440
GTIN	4047109226364
Item class	24T

**Description**

WOHX 02T001 left-hand BK6440 Grade: BK6440  
 Cutting depth  $a_p$ : 0.5 - 1.2 mm  
 Feed  $f$ : 0.05 - 0.2 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 240 m/min  
 Cutting speed  $v_c$  secondary application: 80 - 160 m/min

**Technical description**

Cutting speed $v_c$ secondary application	80 - 160 m/min
Cutting depth $a_p$	0.5 - 1.2 mm
Secondary application	M
Cutting conditions	heavily interrupted
Cutting speed $v_c$ main application	100 - 240 m/min
Main application	P
Corner radius	0.1 mm
Feed $f$	0.05 - 0.2 mm/rev.

Grade	BK6440
ISO code indexable insert	WOHX 02T001 L
Number of changes/inserts	3
Product name attribute	W00
Rake	12 degrees
Type of product	Indexable insert for turning