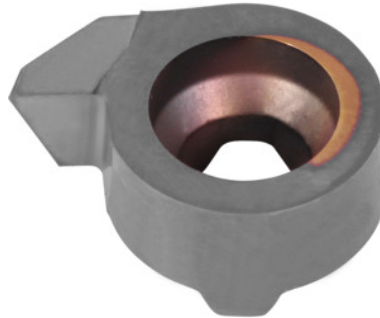


**Garant**

**mini indexable insert for internal boring out without chip breaker right-hand, HB720, Ø Dmin: 11 mm**


**Order data**

Order number	270020 11
GTIN	4045197560117
Item class	21I

**Description**

mini indexable insert for internal boring out without chip breaker right-hand 11 mm Minimum Ø  $D_{min}$ : 11 mm

Insert size Ø d: 8 mm

Insert thickness T: 4 mm

Tip centre offset  $L_3$ : 6.7 mm

maximum cutting depth  $t_{max}$ : 2.3 mm

Radius R: 0.2 mm

**Technical description**

Minimum Ø $D_{min}$	11 mm
Insert thickness T	4 mm
maximum cutting depth $t_{max}$	2.3 mm
Tip centre offset $L_3$	6.7 mm
Insert size Ø d	8 mm
Wedge angle $\alpha$	70 degrees

Feed f	0.02 - 0.03 mm/rev.
Radius R	0.2 mm
maximum cutting depth $a_{p\max}$	0.15 - 0.5 mm
Grade	HB720
Type of product	Mini indexable insert