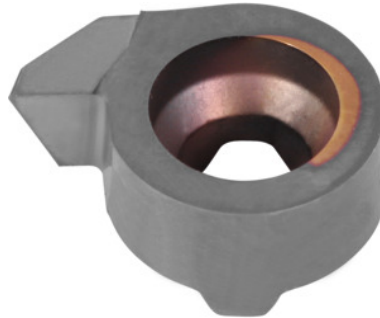


Garant

mini indexable insert for internal boring out without chip breaker right-hand, HB720, Ø Dmin: 7,8 mm


Order data

Order number	270020 7,8
GTIN	4045197560100
Item class	21I

Description

mini indexable insert for internal boring out without chip breaker right-hand 7,8 mm Minimum \varnothing D_{min} : 7.8 mm
 Insert size \varnothing d: 6 mm
 Insert thickness T: 3.65 mm
 Tip centre offset L_3 : 4.65 mm
 maximum cutting depth t_{max} : 1.3 mm
 Radius R: 0.2 mm

Technical description

Minimum \varnothing D_{min}	7.8 mm
maximum cutting depth t_{max}	1.3 mm
Tip centre offset L_3	4.65 mm
Insert size \varnothing d	6 mm
Feed f	0.02 - 0.03 mm/rev.
Insert thickness T	3.65 mm

Wedge angle α	70 degrees
Radius R	0.2 mm
maximum cutting depth $a_{p\max}$	0.15 - 0.5 mm
Grade	HB720
Type of product	Mini indexable insert