

**Garant**
**Mini indexable insert for internal copying right-hand, HB720, Ø Dmin: 11 mm**

**Order data**

Order number	270040 11
GTIN	4045197560155
Item class	21I

**Description**

Mini indexable insert for internal copying right-hand 11 mm Insert size Ø d: 8 mm

Insert thickness T: 4.1 mm

Tip centre offset  $L_3$ : 6.7 mm

maximum cutting depth  $t_{max}$ : 2.3 mm

Radius R: 0.2 mm

Wedge angle  $\alpha$ : 43 degrees

**Technical description**

Minimum Ø $D_{min}$	11 mm
Insert thickness T	4.1 mm
Wedge angle $\alpha$	43 degrees
Tip centre offset $L_3$	6.7 mm
Feed f	0.02 - 0.03 mm/rev.
Insert size Ø d	8 mm
maximum cutting depth $t_{max}$	2.3 mm
Radius R	0.2 mm

maximum cutting depth $a_{p\max}$	0.15 - 0.5 mm
Grade	HB720
Type of product	Mini indexable insert