

**Garant****Mini indexable insert for internal chamfering right-hand, HB720, Ø Dmin: 8 mm****Order data**

Order number	270060 8
GTIN	4045197560186
Item class	211

**Description**

Mini indexable insert for internal chamfering right-hand 8 mm Insert size Ø d: 6 mm

Insert thickness T: 3.8 mm

Tip centre offset  $L_3$ : 4.65 mm

maximum cutting depth  $t_{max}$ : 1 mm

Radius R: 0.2 mm

Chamfer width W: 1.3 mm

**Technical description**

Minimum Ø $D_{min}$	8 mm
Insert thickness T	3.8 mm
Feed f	0.02 - 0.03 mm/rev.
maximum cutting depth $t_{max}$	1 mm
Chamfer width W	1.3 mm
Insert size Ø d	6 mm

Wedge angle $\alpha$	45 degrees
Tip centre offset $L_3$	4.65 mm
Radius R	0.2 mm
maximum cutting depth $a_{p\max}$	0.15 - 0.5 mm
Grade	HB720
Type of product	Mini indexable insert