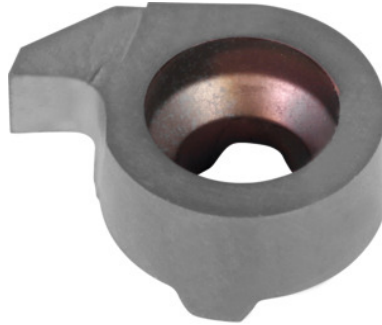


**Garant**
**Mini indexable insert for internal grooving right-hand, HB720,  $\varnothing$  Dmin / W:  
8/1,5 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 270090 8/1,5  |
| GTIN         | 4045197560216 |
| Item class   | 211           |

**Description**

Mini indexable insert for internal grooving right-hand 8/1,5 mm Minimum  $\varnothing$  D<sub>min</sub>: 8 mm  
 Insert size  $\varnothing$  d: 6 mm  
 Groove width w: 1.5 mm  
 Insert thickness T: 3.6 mm  
 Tip centre offset L<sub>3</sub>: 4.8 mm  
 maximum cutting depth t<sub>max</sub>: 1 mm

**Technical description**

|  |                     |
|--|---------------------|
| Groove width w                         | 1.5 mm              |
| Tip centre offset L <sub>3</sub>       | 4.8 mm              |
| Insert thickness T                     | 3.6 mm              |
| maximum cutting depth t <sub>max</sub> | 1 mm                |
| Minimum $\varnothing$ D <sub>min</sub> | 8 mm                |
| Feed f                                 | 0.02 - 0.03 mm/rev. |
| Insert size $\varnothing$ d            | 6 mm                |

|                 |                       |
|-----------------|-----------------------|
| Grade           | HB720                 |
| Type of product | Mini indexable insert |