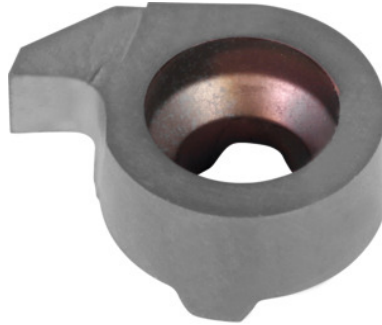


Garant

Mini indexable insert for internal grooving, DIN 472 right-hand, HB720, Ø D_{min} / slot width m (H13): 11/1,3 mm


Order data

Order number	270110 11/1,3
GTIN	4045197560407
Item class	21I

Description

Mini indexable insert for internal grooving, DIN 472 right-hand 11/1,3 mm Minimum Ø D_{min}: 11 mm

Insert size Ø d: 8 mm

Groove width w: 1.4 mm

Insert thickness T: 4 mm

Tip centre offset L₃: 6.7 mm

maximum cutting depth t_{max}: 2.2 mm

Technical description

Insert size Ø d	8 mm
Insert thickness T	4 mm
Minimum Ø D _{min}	11 mm
Groove width w	1.4 mm
Tip centre offset L ₃	6.7 mm
Feed f	0.02 - 0.03 mm/rev.

maximum cutting depth t_{\max}	2.2 mm
Width groove m (H13)	1.3 mm
Grade	HB720
Slots to standard	DIN 472
Type of product	Mini indexable insert