

Garant

Mini indexable insert for internal grooving, DIN 472 right-hand, HB720, Ø D_{min} / slot width m (H13): 8/1,6 mm


Order data

Order number	270110 8/1,6
GTIN	4045197560377
Item class	21I

Description

Mini indexable insert for internal grooving, DIN 472 right-hand 8/1,6 mm Minimum Ø D_{min}: 8 mm
 Insert size Ø d: 6 mm
 Groove width w: 1.7 mm
 Insert thickness T: 3.6 mm
 Tip centre offset L₃: 4.8 mm
 maximum cutting depth t_{max}: 1 mm

Technical description

Groove width w	1.7 mm
Tip centre offset L ₃	4.8 mm
Insert thickness T	3.6 mm
Feed f	0.02 - 0.03 mm/rev.
Minimum Ø D _{min}	8 mm
Insert size Ø d	6 mm
maximum cutting depth t _{max}	1 mm

Width groove m (H13)	1.6 mm
Grade	HB720
Slots to standard	DIN 472
Type of product	Mini indexable insert