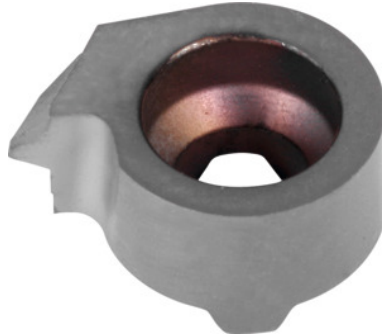


**Garant**
**Mini indexable insert for internal threading right-hand, HB720, Pitch: 1,25 mm**

**Order data**

Order number	270140 1,25
GTIN	4045197560537
Item class	21I

**Description**

Mini indexable insert for internal threading right-hand 1,25 mm Thread type: M/MF  
 Insert size  $\varnothing$  d: 6 mm  
 Insert thickness T: 3.8 mm  
 Tip centre offset  $L_3$ : 4.44 mm  
 Minimum advance  $h_{\min}$ : 0.72 mm  
 Thread tip-face distance Y: 0.8 mm  
 Pitch angle: 2.5 degrees

**Technical description**

Insert size $\varnothing$ d	6 mm
Pitch	1.25 mm
Pitch angle	2.5 degrees
Insert thickness T	3.8 mm
Minimum advance $h_{\min}$	0.72 mm
Thread tip-face distance Y	0.8 mm

Tip centre offset L <sub>3</sub>	4.44 mm
Number of passes	5 - 9
Thread type	M/MF
Grade	HB720
Flank angle	60 degrees
Standard	DIN 13
Type of product	Mini indexable insert