

Garant
Mini indexable insert for internal threading right-hand, HB720, Pitch: 1,5 mm

Order data

Order number	270140 1,5
GTIN	4045197560544
Item class	21I

Description

Mini indexable insert for internal threading right-hand 1,5 mm Thread type: M/MF

Insert size \varnothing d: 6 mm

Insert thickness T: 3.8 mm

Tip centre offset L_3 : 4.58 mm

Minimum advance h_{min} : 0.87 mm

Thread tip-face distance Y: 0.9 mm

Pitch angle: 3 degrees

Technical description

Pitch	1.5 mm
Number of passes	6 - 10
Pitch angle	3 degrees
Minimum advance h_{min}	0.87 mm
Insert thickness T	3.8 mm
Insert size \varnothing d	6 mm
Thread tip-face distance Y	0.9 mm

Tip centre offset L ₃	4.58 mm
Thread type	M/MF
Grade	HB720
Flank angle	60 degrees
Standard	DIN 13
Type of product	Mini indexable insert