

**Garant**
**Boring-out insert, internal, right-hand, L1 = 10 mm, Ø Dmin: 4,2 mm**

**Order data**

Order number	270212 4,2
GTIN	4045197466068
Item class	211

**Description**

Boring-out insert, internal, right-hand 4,2 mm Shank Ø d: 4 mm  
 Tip centre offset  $L_3$ : 1.95 mm  
 maximum cutting depth  $t_{max}$ : 0.3 mm  
 Radius R: 0.15 mm

**Technical description**

Shank Ø d	4 mm
Tip centre offset $L_3$	1.95 mm
Minimum Ø $D_{min}$	4.2 mm
maximum cutting depth $t_{max}$	0.3 mm
Radius R	0.15 mm
Feed f in steel < 1100 N/mm <sup>2</sup>	0.020 mm/rev.
Feed f in stainless steel > 900 N/mm <sup>2</sup>	0,015 mm/rev.
Feed f in stainless steel < 900 N/mm <sup>2</sup>	0,015 mm/rev.
Overhang $L_1$	10 mm
Product name attribute	$L_1 = 10$ mm
Type of product	Cutter insert for turning

