

Garant
Boring-out insert, internal, right-hand, L1 = 35 mm, Ø Dmin: 6,2 mm

Order data

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|--------------|---------------|
| Order number | 270222 6,2 |
| GTIN | 4045197466235 |
| Item class | 211 |

Description

Boring-out insert, internal, right-hand 6,2 mm
 Shank Ø d: 6 mm
 Tip centre offset L_3 : 2.95 mm
 maximum cutting depth t_{max} : 0.5 mm
 Radius R: 0.2 mm

Technical description

| | |
|---|---------------------------|
| Shank Ø d | 6 mm |
| maximum cutting depth t_{max} | 0.5 mm |
| Minimum Ø D_{min} | 6.2 mm |
| Tip centre offset L_3 | 2.95 mm |
| Radius R | 0.2 mm |
| Feed f in stainless steel < 900 N/mm ² | 0.025 mm/rev. |
| Feed f in steel < 1100 N/mm ² | 0.050 mm/rev. |
| Feed f in stainless steel > 900 N/mm ² | 0.025 mm/rev. |
| Overhang L_1 | 35 mm |
| Product name attribute | $L_1 = 35$ mm |
| Type of product | Cutter insert for turning |