

**Garant**
**Boring-out insert, internal, left-hand, L1 = 6 mm, Ø Dmin: 1 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 270240 1      |
| GTIN         | 4045197466259 |
| Item class   | 21I           |

**Description**

Boring-out insert, internal, left-hand 1 mm Shank Ø d: 4 mm  
 Tip centre offset  $L_3$ : 0.49 mm  
 maximum cutting depth  $t_{max}$ : 0.15 mm  
 Radius R: 0.1 mm

**Technical description**

|   |                           |
|---|---------------------------|
| Tip centre offset $L_3$                           | 0.49 mm                   |
| Minimum Ø $D_{min}$                               | 1 mm                      |
| Shank Ø d   | 4 mm                      |
| maximum cutting depth $t_{max}$                   | 0.15 mm                   |
| Radius R  | 0.1 mm                    |
| Feed f in steel < 1100 N/mm <sup>2</sup>          | 0,015 mm/rev.             |
| Feed f in stainless steel > 900 N/mm <sup>2</sup> | 0,015 mm/rev.             |
| Feed f in stainless steel < 900 N/mm <sup>2</sup> | 0,015 mm/rev.             |
| Overhang $L_1$                                    | 6 mm                      |
| Product name attribute                            | $L_1 = 6$ mm              |
| Type of product                                   | Cutter insert for turning |

